

## PVC DUAL COAT

PRODUCT CODE: TBC 1

### TECHNICAL DATA SHEET

Product Description	A fast-drying acrylic coating with a low-sheen finish.																										
Intended Uses	The product is formulated for application to PVC substrates.																										
Features & Benefits	<ul style="list-style-type: none"><li>Fast- drying.</li><li>Non-yellowing</li></ul>																										
Product Information	Appearance	Low Sheen																									
	Colour	White.																									
	Specific Gravity	0.98 - 1.10																									
	Volume solids	31.5 % .																									
	Flash Point	25 °C																									
	VOC	599.7 g/L																									
Application Details	Mixing	Single pack. Ready for use.																									
	Method:	Brush or conventional spray (Preferred).																									
		Roller: <b>NOT RECOMMENDED</b>																									
	Thinner	<b>LACQUER THINNER (ILS 1)</b> 5 – 10% for conventional spray application.																									
	Cleaner	<b>LACQUER THINNER (ILS 1)</b> can be used for flushing equipment and clean up.																									
	Application Environment	<table><tr><td>Surface Temperature</td><td>Ambient Temperature</td><td>Relative Humidity</td></tr><tr><td>Min.: 10 °C</td><td>Min.: 10 °C</td><td>Min.: 30%</td></tr><tr><td colspan="3">Or minimum 3 °C. above dew point</td></tr><tr><td>Max.: 40 °C</td><td>Max.: 40 °C</td><td>Max.: 85 %</td></tr></table>				Surface Temperature	Ambient Temperature	Relative Humidity	Min.: 10 °C	Min.: 10 °C	Min.: 30%	Or minimum 3 °C. above dew point			Max.: 40 °C	Max.: 40 °C	Max.: 85 %										
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Storage & Packaging	Store away from direct sun, heat, open flames, sparks or severe cold.																										
	Shelf life: 12 months																										
	Packaging: 200 L																										
Surface Preparation	<ul style="list-style-type: none"><li>All surfaces must be dry, clean and free from oil, grease or other contaminants.</li></ul>																										
Safety Precautions	<ul style="list-style-type: none"><li>Always keep paint out of reach of children.</li><li>Ensure good ventilation during application and drying.</li><li>If accidental contact with skin should occur, wash immediately with soap and water or a recognised skin cleaner.</li><li>Take care to avoid contact with the eyes. In case of contact, immediately rinse the eyes with plenty of water and seek medical attention.</li><li>Harmful if swallowed. Seek medical attention and do not induce vomiting.</li><li>Do not smoke while painting.</li><li>Flammable. Store in a cool dry place away from heat and sparks.</li><li>Refer to Safety Data Sheet for complete information.</li></ul>																										



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<b>Shipping Weight:</b>	UN Shipping number: 1263 200 L - 220 Kg
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**DISCLAIMER:**

The recommendations contained herein are given in all good faith and are meant to guide the specifier or the user. They are based on results gained from our tests and experiences and are believed to be reliable. No guarantee is implied by the recommendations contained herein since conditions of use, method of application and cleanliness of the substrate prior to painting are beyond our control.

**NB:** Technology may change with time necessitating changes to this Technical Data Sheet (TDS). It is the responsibility of the user to ensure that the latest TDS is being used.

**NB: TO ORDER:** Quote product name, product code number, packaging and colour.

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