

PLASCOLAC HB PIGMENTED LACQUER RANGE

PRODUCT CODE: EZN 1500 SERIES

TECHNICAL DATA SHEET

Product Description	<ul style="list-style-type: none">A Range of High Build Pigmented Acid Catalysed Lacquers		
Intended Uses	<ul style="list-style-type: none">These lacquers are formulated specifically for use on all interior wooden furniture and panelling.		
Features & Benefits	<ul style="list-style-type: none">Fast DryingTough /Mar resistant FinishResistant to general household chemicalsGood opacity		
Product Information	Colour	(EZN 1507) Full Gloss White (EZN 1516) Full Gloss Black	
	Viscosity at 23°C	22" - 24" (Catalysed) Ford Cup No. 4	
	Specific Gravity at 23°C	0.915 - 0.965 kg/ℓ (Black) 1.045 – 1.095 kg/l (White)	
	Flash Point	< 23 °C	
	Pot Life	12 hours minimum	
Application Details	Mixing	Hardener: KAT 1104 . Mixing Ratio 24: 1 by volume	
	Method	Conventional spray, air assisted airless or a pressure pot system. Recommended air pressures as follows: Air Assisted Airless: Pump pressure 1.5 - 2 bar Atomising air pressure 1 - 1.5 bar Pressure Pot: Pressure pot pressure 1 - 1.5 bar Atomising air pressure 1.5 bar	
	Thinning :	Use UNIVERSAL REDUCER (PUR 1)	
	Cleaning:	Clean all equipment immediately after use with NO 40 LACQUER THINNERS (ILS 1) or UNIVERSAL REDUCER (PUR 1)	
	Drying Times:	At 23 °C and 65% Relative humidity	
		Dust free:	8-10 min
		Handle:	20 - 25 min
		Sand:	30 - 35 min
		Stack / Rack:	Overnight
		Wrap:	24 hours
		ACCELERATED DRYING	TIME TEMP
		Flash off:	5 - 8 min 20 - 25 °C
		Oven:	40 - 60 min 35 - 55°C
		Cool:	Once cooled 25 - 28 °C
		Sand:	25 °C
		Stack / Rack	Once cooled 25 °C
Storage and Packaging	Store away from direct sun, heat and severe cold Pack sizes: 4.8 ℓ, 24 ℓ		

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Surface Preparation	<ul style="list-style-type: none"> • Surface must be dry, clean and free of contaminants. • Sand to a smooth surface, free of loose fibres. • Remove all dust prior to the application of the basecoat. • Recommended Base PLASCOLAC WHITE PRIMER (EZN 1300) when required
Application	<ul style="list-style-type: none"> • Apply at a rate of 100 - 120 g/m² per coat. • Allow the coating to dry as specified. • Sand with 280 or 320 grit finishing paper. • Remove all sanding dust prior to application.
Cautions	<ul style="list-style-type: none"> • This material is flammable and contains acid and must not be exposed to naked flame. • Keep out of reach of children. • Ensure good ventilation during application and drying. • In case of skin contact, wash with soap and water or a recognised skin cleaner. • Avoid contact with eyes – In case of contact, rinse eyes immediately with plenty of water and seek medical advice if symptoms persist. • Harmful if swallowed. Do not induce vomiting. Seek medical attention. • Refer to Material Safety Data Sheet for complete information.

DISCLAIMER:

The recommendations contained herein are given in all good faith and are meant to guide the specifier or the user. They are based on results gained from our tests and experiences and are believed to be reliable. No guarantee is implied by the recommendations contained herein since conditions of use, method of application and cleanliness of the substrate prior to painting are beyond our control.

N.B. Technology may change with time necessitating changes to this Technical Data Sheet (TDS). It is the responsibility of the user to ensure that the latest TDS is being used.

N.B. TO ORDER: Quote product name, product code number, packaging and colour.

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