

PLASCOLAC LACQUER TINT BASES

PRODUCT CODE: EZN 4000 SERIES

TECHNICAL DATA SHEET

Product Description	A range of Acid catalysed lacquer tint bases.	
Intended Uses	<ul style="list-style-type: none"> These lacquers are formulated specifically for use on all interior wooden furniture and panelling. 	
Features & Benefits	<ul style="list-style-type: none"> Fast drying Tough and mar resistant finish. Resistant to general household chemicals Good opacity 	
Product Information	Tint bases Viscosity at 23°C SG at 23°C Flash Point Pot Life Theoretical spreading rate VOC	Pastel satin (EZN 4013), Deep satin (EZN 4023), Clear satin (EZN 4033), Pastel gloss (EZN 4016), Deep gloss (EZN 4026), Clear gloss (EZN 4036) 22-26 Sec Ford Cup No. 4 0.94 – 1.15 kg/L < 23 °C 12 hours minimum 100 - 120 g/m ² per coat 365-580 g/ L
Application Details	Mixing Method Thinning Cleaning Drying time	Mix at a ratio of 24:1 by volume. Catalyst: (KAT 1104) Conventional spray, air assisted airless or a pressure pot system. The recommended air pressures are as follows: - <u>Air Assisted Airless:</u> Pump pressure 1.5 - 2 bar Atomising air pressure 1 - 1.5 bar <u>Pressure Pot:</u> Pressure pot pressure 1 - 1.5 bar Atomising air pressure 1.5 bar Use UNIVERSAL REDUCER (PUR 1) Clean all equipment immediately after use with NO. 40 LACQUER THINNERS (ILS 1) Air dry at 23 °C and 65 % Relative Humidity Dust free: 8-10 min Handle: 20-25 min Sand: 30-35 min Stack / Rack: Overnight Wrap: 24 hours Accelerated: time & temp: Flash off: 5 - 8 min, 20 – 25 °C Oven: 40 - 60 min, 35 – 55 °C Cool: 15 min, 25 – 28 °C Sand: Once cooled, 25 °C Stack/Rack: Once cooled, 25 °C
Storage & Packaging	Store away from direct sun, heat and severe cold. Pack sizes: 4.8 L and 24 L	

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Surface Preparation	<ul style="list-style-type: none"> • Surface must be dry, clean and free of contaminants. • Sand to a smooth surface, free of loose fibres. Sand with 280 or 320 grit finishing paper. • Remove all dust prior to the application of the basecoat. • Recommended Basecoat/topcoat: PLASCOLAC WHITE PRIMER (EZN 1300) when required PLASCOLAC SATIN BLACK (EZN 1310) is formulated for curtain coat application.
Application	<ul style="list-style-type: none"> • Apply at a rate of 100 - 120 g/m² per coat. • Allow the coating to dry as specified. • Remove all sanding dust prior to further application.
Caution	<ul style="list-style-type: none"> • This material is flammable and must not be exposed to naked flame.
Safety Precautions	<ul style="list-style-type: none"> • Always keep paint out of reach of children. • Ensure good ventilation during application and drying. • Avoid skin contact, if accidental contact with skin should occur, wash immediately with soap and water or a recognised skin cleaner. • Take care to avoid contact with the eyes. In case of contact, immediately rinse the eyes with plenty of water and seek medical attention. • Harmful if swallowed. Seek medical attention and do not induce vomiting. • Do not smoke while painting. • Flammable. Store in a cool dry place away from heat and sparks. • Refer to Safety Data Sheet for complete information.

DISCLAIMER:

The recommendations contained herein are given in all good faith and are meant to guide the specifier or the user. They are based on results gained from our tests and experiences and are believed to be reliable. No guarantee is implied by the recommendations contained herein since conditions of use, method of application and cleanliness of the substrate prior to painting are beyond our control.

N.B: Technology may change with time necessitating changes to this Technical Data Sheet (TDS). It is the responsibility of the user to ensure that the latest TDS is being used.

N.B: TO ORDER: Quote product name, product code number, packaging and colour.

KANSAI PLASCON (PTY) LTD

10 Frederick Cooper Drive,
Factoria, Krugersdorp
South Africa
1739.
Tel: +27 11 951 4500
Fax: +27 800 110 932

PLASCON ADVISORY SERVICE: 0860 20 40 60

EMAIL: advice@kansaiplascon.co.za