

WOOD GRAIN FILLER

PRODUCT CODE: PFN 7

TECHNICAL DATA SHEET

Product Description	A 'heavy body' wood grain filler.													
Intended Uses	Used for filling open pore timbers like mahogany where a closed grain finish is required.													
Features & Benefits	<ul style="list-style-type: none"> Natural colour Excellent filling properties 													
Product Information	Colour	Natural												
	Viscosity at 23 °C	130 -135 KU												
	S G	1.52 kg / ℓ												
	Flash Point	12 °C												
Application Details	Method	Apply with a soft, clean, cloth.												
	Mixing	Stir thoroughly with a flat paddle prior to use.												
	Thinning	Use MINERAL TURPENTINE (AZH 1) . Thin up to 20% (v/v) if required. Over thinning will reduce efficiency of filler & settling in the can will occur. Up to 10% SPS spirit stain may be added.												
	Cleaning	Clean equipment immediately after use with MINERAL TURPENTINE (AZH 1) .												
	Application Environment	<table border="1"> <thead> <tr> <th>Surface Temperature</th><th>Ambient Temperature</th><th>Relative Humidity</th></tr> </thead> <tbody> <tr> <td>Min: 10 °C</td><td>Min: 10 °C</td><td>Min: 10%</td></tr> <tr> <td colspan="3">or 2 °C min. above dew point</td></tr> <tr> <td>Max: 40 °C</td><td>Max: 40 °C</td><td>Max: 85 %</td></tr> </tbody> </table>	Surface Temperature	Ambient Temperature	Relative Humidity	Min: 10 °C	Min: 10 °C	Min: 10%	or 2 °C min. above dew point			Max: 40 °C	Max: 40 °C	Max: 85 %
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	Drying/Curing time	At 23 °C & 50% Relative Humidity Dust free: 30 minutes Handle: 1 hour Overcoat: 4 hours Stack / Rack: 4 hours												
Storage and Packaging	Store away from direct sun, open flames, sparks and severe cold. Packaging: 5ℓ.													
Surface Preparation	<ul style="list-style-type: none"> Surface must be dry, clean and free of contaminants. Sand to a smooth surface, free of loose fibres. Timber may be stained with SPS Spirit stain prior to application of filler. Recommended Topcoat: NITROCELLULOSE: ANL RANGE, REACTION LACQUER: PLASCOLAC RANGE. 													
Application	<ul style="list-style-type: none"> Apply with turpentine moistened cloth to the timber in a circular motion, rubbing the filler into the open grain. Remove excess filler with a clean, moist cloth across the grain before the filler has tacked-up. 													
Cautions	<ul style="list-style-type: none"> This material is flammable and must not be exposed to naked flame. Do not inhale vapours. Use in correctly ventilated areas only. 													

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Safety Precautions

- Flammable - Keep away from source of ignition, flames, sparks and heat.
 - Use only in well ventilated environments.
 - Do not smoke during use.
 - Keep out of reach of children.
 - If accidental contact with skin should occur, wash immediately with soap and water or a recognised skin cleaner.
 - Take care to avoid contact with the eyes. In case of contact, immediately rinse the eyes with plenty of water and seek medical attention.
 - Harmful if swallowed. Seek medical attention and do not induce vomiting.
 - Refer to Material Safety Data Sheet for complete information.
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DISCLAIMER:

The recommendations contained herein are given in all good faith and are meant to guide the specifier or the user. They are based on results gained from our tests and experiences and are believed to be reliable. No guarantee is implied by the recommendations contained herein since conditions of use, method of application and cleanliness of the substrate prior to painting are beyond our control.

NB: Technology may change with time necessitating changes to this Technical Data Sheet (TDS). It is the responsibility of the user to ensure that the latest TDS is being used.

NB: TO ORDER: Quote product name, product code number, packaging and colour.

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