

UNIVERSAL SHADING COLOURS

PRODUCT CODE: PPC Series

TECHNICAL DATA SHEET

Product Description	These are products that are used to "match -in" or shade sealed natural or stained timber.	
Intended Uses	To even out the colours of different timber. This range is suitable for use on sealed interior wooden furniture and panelling and can be overcoated with a variety of interior furniture coatings.	
Features & Benefits	<ul style="list-style-type: none"> • Fast drying • Good clarity • Good application properties 	
Product Information	Colour	Red (PPC 16), Yellow (PPC 17) and Black (PPC 18)
	Viscosity at 23 °C	13 - 20" Ford Cup No. 4
	Specific Gravity at 23 °C	0.860 – 0.900
	Flash Point	< 23 °C
	VOC	490 g/L – black. < 605 g/L - red and yellow
Application Details	Mixing	Single Pack
	Method	Conventional spray: Pressure pot pressure 1 - 1.5 bar Atomising air pressure 1.5 bar
	Thinning	No 40 LACQUER THINNERS (ILS 1)
	Cleaning	Clean equipment with No 40 LACQUER THINNERS (ILS 1)
	Drying time	Dust free: 3 min Dry to handle: 5 min Overcoating: 10 min
Storage & Packaging	Store away from direct sun, heat and severe cold. Packaging: 25 L	
Surface preparation	<ul style="list-style-type: none"> • Sealed surfaces must be sanded, dry, clean and free of contaminants. • Shading colour may be used in conjunction with NITROCELLULOSE COATINGS (SS and WL/ANL) or PLASCOLAC REACTION LACQUER SYSTEM (EZN). 	
Application	<ul style="list-style-type: none"> • Apply the shading colour using the "dry spray" fume technique over sealed / base coated timber. • The sealer/basecoat must be sanded prior to application of the shading colour. • Product must be topcoated. 	
Caution	<ul style="list-style-type: none"> • This material is flammable and must not be exposed to naked flame. • Do not inhale vapours. • Use in correctly ventilated areas only. 	
Safety Precautions	<ul style="list-style-type: none"> • Always keep paint out of reach of children. • Ensure good ventilation during application and drying. • If accidental contact with skin should occur, wash immediately with soap and water or a recognised skin cleaner. • Take care to avoid contact with the eyes. In case of contact, immediately rinse the eyes with plenty of water and seek medical attention. • Harmful if swallowed. Seek medical attention and do not induce vomiting. • Refer to Safety Data Sheet for complete information. 	



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DISCLAIMER:

The recommendations contained herein are given in all good faith and are meant to guide the specifier or the user. They are based on results gained from our tests and experiences and are believed to be reliable. No guarantee is implied by the recommendations contained herein since conditions of use, method of application and cleanliness of the substrate prior to painting are beyond our control.

NB: Technology may change with time necessitating changes to this Technical Data Sheet (TDS). It is the responsibility of the user to ensure that the latest TDS is being used.

NB: TO ORDER: Quote product name, product code number, packaging and colour.

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