

CHIPBOARD EDGE FILLER

PRODUCT CODE: SS 38

TECHNICAL DATA SHEET

Product Description	A paste like filler for chipboard edges.	
Intended Uses	Product developed specifically for filling the edges of chipboard & MDF board.	
Features & Benefits	<ul style="list-style-type: none"> • High viscosity. • Excellent edge filling capabilities. 	
Product Information	Colour	Light Beige
	Viscosity at 23 °C	Paste
	Specific Gravity at 23 °C	1.74 -1.83 kg/ℓ
	Flash Point	38 °C
Application Details	Mixing	Ready for use
	Method	Apply by rag on chipboard & by rag or brush for MDF board.
	Thinning	No thinning required for Chipboard. For filling MDF edges thin filler 1:3 (v/v) with MINERAL TURPENTINE (AZH 1) prior to application & stir regularly with a flat paddle.
	Cleaning	Clean equipment immediately after use with MINERAL TURPENTINE (AZH 1) .
	Drying time	At 23 °C & 65% Relative humidity.
		Dust free: 30 Minutes
		Handle: 30 Minutes
		Sand: 1 Hour
Storage & Packaging	Store away from direct sun, heat and severe cold.	
	Packaging: 5 ℓ	
Surface preparation	<ul style="list-style-type: none"> • Sand edges well with 180/220 grit sandpaper and remove all sanding dust. • Recommended base/topcoat: Nitrocellulose: ANL Range, Reaction Lacquer: PLASCOLAC Range. 	
Application	<ul style="list-style-type: none"> • Apply with a turpentine moistened cloth rubbing the filler into the edge voids of the chipboard & MDF board. Glaze the still wet edge with a soft turpentine moistened rag. • Lightly sand once dried. 	
Caution	<ul style="list-style-type: none"> • This material is flammable and must not be exposed to naked flame. • Do not inhale vapours. • Use in correctly ventilated areas only 	
Safety Precautions	<ul style="list-style-type: none"> • Always keep paint out of reach of children. • Ensure good ventilation during application and drying. • If accidental contact with skin should occur, wash immediately with soap and water or a recognised skin cleaner. • Take care to avoid contact with the eyes. In case of contact, immediately rinse the eyes with plenty of water and seek medical attention. • Harmful if swallowed. Seek medical attention and do not induce vomiting. • Refer to Material Safety Data Sheet for complete information 	



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DISCLAIMER:

The recommendations contained herein are given in all good faith and are meant to guide the specifier or the user. They are based on results gained from our tests and experiences and are believed to be reliable. No guarantee is implied by the recommendations contained herein since conditions of use, method of application and cleanliness of the substrate prior to painting are beyond our control.

NB: Technology may change with time necessitating changes to this Technical Data Sheet (TDS). It is the responsibility of the user to ensure that the latest TDS is being used.

NB: TO ORDER: Quote product name, product code number, packaging and colour.

KANSAI PLASCON (PTY) LIMITED

CAPE TOWN:

P O Box 42
Eppindust 7475
Tel: (021) 505-2400
Fax: (021) 534-3791

DURBAN:

Private Bag X16
Mobeni 4060
Tel: (031) 451-3200
Fax: (031) 451-3411

GAUTENG:

P.O. Box 4010
Luipaardsvlei 1743
Tel: (011) 951-4500
Fax: (011) 955-2841

PORT ELIZABETH:

P O Box 1594
Port Elizabeth 6000
Tel: (041) 401-1400
Fax: (041) 453-4606

