

# PLASCON PLASTER PRIMER

PRODUCT CODE: UC 56

## TECHNICAL DATA SHEET

Product Description	A Solvent based primer for masonry and gypsum surfaces.														
Intended Uses	<ul style="list-style-type: none"><li>As a primer coat on alkaline substrates such as interior and exterior cement plaster and concrete.</li><li>As a binding and sealing coat on soft and brittle cement plaster, porous paper-face board, brickwork, soft board and gypsum plaster</li></ul>														
Features & Benefits	<ul style="list-style-type: none"><li>Provides good adhesion</li><li>Can be used with solvent-based and water-based top coats</li></ul>														
Product Information	Appearance	Matt													
	Colour	White													
	Generic type	Synthetic copolymer													
	Volume solids	35 %													
	Viscosity at 23°C	65 - 75 KU (approx.)													
	Recommended DFT per coat	35 µm – 45 µm													
	Recommended WFT	100 µm – 129 µm													
	Theoretical spreading rate	8.8 m²/L @ 40 µm per coat. This serves as a guide only													
	Practical spreading rate	The practical spreading rate will vary depending on the profile of the substrate, as well as the application technique and tools used.													
	VOC	420 g/L													
Application Details	Mixing	Stir thoroughly with a flat paddle until homogeneous and stir periodically during use.													
	Method	Brush, roller or spray.													
	Thinning	Ready for use by brush or roller application. For spray application to non-porous substrates thin approximately 10 parts <b>PLASCON PLASTER PRIMER</b> with 1 part <b>MINERAL TURPENTINE (AZH 1)</b> by volume													
	Cleaning	<b>MINERAL TURPENTINE (AZH 1)</b> or <b>POLYCELL BRUSH CLEANER</b> .													
	Drying time	Touch dry: 4 h @ 23 °C Over coating: 16 h @ 23 °C													
	Application Environment	<table><tr><td>Surface Temperature</td><td>Ambient Temperature</td><td>Relative Humidity</td></tr><tr><td>Min: 10 °C</td><td>Min: 10 °C</td><td>Min: 10%</td></tr><tr><td colspan="3">or 2 °C min. above dew point</td></tr><tr><td>Max: 40 °C</td><td>Max: 40 °C</td><td>Max: 85%</td></tr></table>		Surface Temperature	Ambient Temperature	Relative Humidity	Min: 10 °C	Min: 10 °C	Min: 10%	or 2 °C min. above dew point			Max: 40 °C	Max: 40 °C	Max: 85%
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Min: 10 °C	Min: 10 °C	Min: 10%													
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Max: 40 °C	Max: 40 °C	Max: 85%													
Storage and Packaging	Store away from direct sun, heat and severe cold. Packaging: 1 L, 5 L and 20 L														

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<b>Surface Preparation</b>	<p>Surfaces must be clean, dry, firm and free from dust, oil, grease or any other contaminants.</p> <ol style="list-style-type: none"> <li>1 <b>NEW WORK:</b> Remove oil, grease dirt or any other contaminants with <b>POLYCELL SUGAR SOAP POWDER</b> solution. Fill defects with the appropriate <b>POLYCELL POLYFILLA</b>.</li> <li>2 <b>PREVIOUSLY PAINTED SURFACES</b> <ol style="list-style-type: none"> <li>2.1 <u><b>Previously painted surfaces in good condition:</b></u> Remove loose paint and clean with <b>POLYCELL SUGAR SOAP POWDER</b> solution. Fill defects with the appropriate <b>POLYCELL POLYFILLA</b> product.</li> <li>2.2 <u><b>Previously painted surfaces in poor condition:</b></u> Loose flaking paint must be completely removed by scraping/hydro blasting. Rinse and allow to dry. Where paint surfaces have chalked on exterior exposure remove as much loose powder as possible by scrubbing with a <b>POLYCELL SUGAR SOAP</b> solution. Rinse with clean water and allow to dry.</li> </ol> </li> </ol>
<b>Application</b>	<ul style="list-style-type: none"> <li>• Apply one coat of <b>PLASCON PLASTER PRIMER</b> by brush or roller working the primer into the surface.</li> <li>• For spray application to non-porous substrates thin 10 parts with 1 part <b>MINERAL TURPENTINE (AZH 1)</b> by volume.</li> <li>• When used as an alkali-resistant barrier coat under alkyd paints sufficient primer must be applied to achieve a continuous film.</li> <li>• Allow 16 h to dry.</li> </ul>
<b>Caution</b>	<ul style="list-style-type: none"> <li>• <b>New</b> plaster should be allowed to dry for at least 28 days before priming.</li> <li>• Not recommended for areas where high alkalinity is expected or for use as a primer for alkali sensitive colours on alkaline surfaces. For this application, <b>PROFESSIONAL PLASTER PRIMER (PP 950)</b> is recommended.</li> </ul>
<b>Safety Precautions</b>	<ul style="list-style-type: none"> <li>• Always keep paint out of reach of children.</li> <li>• Ensure good ventilation during application and drying.</li> <li>• If accidental contact with skin should occur, wash immediately with soap and water or a recognised skin cleaner.</li> <li>• Take care to avoid contact with the eyes. In case of contact, immediately rinse the eyes with plenty of water and seek medical attention.</li> <li>• Harmful if swallowed. Seek medical attention and do not induce vomiting.</li> <li>• Do not smoke while painting.</li> <li>• Flammable. Store in a cool dry place away from heat and sparks.</li> <li>• Refer to Safety Data Sheet for complete information.</li> </ul>

### DISCLAIMER:

The recommendations contained herein are given in good faith and are meant to guide the specifier or the user. They are based on results gained from our tests and experiences and are believed to be reliable. No guarantee is implied by the recommendations contained herein since conditions of use, method of application and cleanliness of the substrate prior to painting are beyond our control.

**NB:** Technology may change with time necessitating changes to this Technical Data Sheet (TDS). It is the responsibility of the user to ensure that the latest TDS is being used.

**NB: TO ORDER:** Quote product name, product code number, packaging and colour.

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