

## **AEROLAK REGULAR SPRAY PAINT**

## PRODUCT CODE: 911038-911099 & 990104-990113

### **TECHNICAL DATA SHEET**

Product Description	A high quality quick drying aerosol spray paint with a high gloss finish.				
Intended Uses	<ul><li>Used for numerous domestic, industrial and touch-up purposes.</li><li>Suitable for both interior and exterior application.</li></ul>				
Features & Benefits	AEROLAK REGULAR SPRAY PAINT is formulated with high quality resins and produces a durable, non-				
	yellowing high gloss coating.				
	The paint film has good flexibility and can withstand light impact.				
Product Information	Appearance	High gloss			
	Colours	A wide range of colours			
	Mass solids	10 % (typical)			
	S G	0,75 kg/L (typical)			
	Generic type	Modified nitrocellulose			
Application Details	Mixing	Shake can vigorously prior to use until the built-in agitator moves			
		freely. Shake at intervals during use to ensure product remains			
		homogeneous.			
	Method	Aerosol spray			
	Cleaning	POLYCELL BRUSH CLEANER			
	Application Environment	Surface	Ambient	Relative	
		Temperature	Temperature	Humidity	
		Min: 10 °C	Min: 10 °C	Min: 10 %	
	or 3 °C min. above dew point				
		Max: 40 °C	Max: 40 °C	Max: 85 %	
	Drying time	Touch dry	Touch dry 30 mins. @ 23 °C		
	, с	Overcoating	,		
	Dry to handle 1 h @ 23 °C				
Storage and Packaging	Store away from direct sun and heat as material is highly flammable.				
	Store away from severe cold.				
	Packaging: 300 ml Aerosol can.				
Surface Preparation	<ul> <li>All surfaces must be clean and dry and free from rust, oil or old paint.</li> </ul>				
	<ul> <li>Remove oil and dirt with POLYCELL BRUSH CLEANER and rinse thoroughly with fresh water.</li> </ul>				
	• Metal: Completely remove any rust back to bright metal with an abrasive e.g. wire brushing, sanding,				
	emery cloth, etc.				
	<ul> <li>Strip old paint by most suitable means. Rinse thoroughly with clean water.</li> </ul>				
	Prime unpainted surfaces with AEROLAK GREY PRIMER (911066).				
Application	After shaking, hold can upright ± 25 - 30 cm from the surface to be coated and spray evenly moving across				
	the surface with a side to side motion releasing the nozzle to discontinue spraying after each pass.				
	Apply light successive overlapping coats to avoid running or sagging of material. Allow to dry between				
	coats. Build up coating to the required film thickness.				
	Although it bonds well to bare metal, glass, masonry and wood, unpainted surfaces should be primed				
	with AEROLAK GREY PRIMER (911066).				
	<ul> <li>Apply up to 2 coats to achieve complete obliteration.</li> </ul>				
	After use invert can and depress nozzle until it ceases to spray. This process will clear the valve and nozzle				
	and avoid clogging during storage.				





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Cautions	Not suitable for polystyrene and plastic.
	<ul> <li>Poor spray pattern: This occurs as a result of the product being stored at temperatures less than 10 °C.</li> <li>To re-constitute, warm can gently by immersing in warm (NOT boiling) water for 2 - 3 minutes. Product</li> </ul>
	is now ready for use.
	• Nozzle blocked: Remove nozzle and replace after cleaning with PLASCON LACQUER THINNERS (ILS 1).
	• Poor coverage: Separation of paint has occurred within the can. Shake the can vigorously for ½ - 1
	minute prior to spraying.
Safety Precautions	Keep out of reach of children.
	Highly flammable - Keep away from open flames, sparks and heat.
	Do not smoke during use.
	Ensure good ventilation during application and drying.
	Do not puncture or incinerate container as content is under pressure.
	Refer to Safety Data Sheet for complete information.

#### DISCLAIMER:

The recommendations contained herein are given in all good faith and are meant to guide the specifier or the user. They are based on results gained from our tests and experiences and are believed to be reliable. No guarantee is implied by the recommendations contained herein since conditions of use, method of application and cleanliness of the substrate prior to painting are beyond our control.

**N.B.** Technology may change with time necessitating changes to this Technical Data Sheet (TDS). It is the responsibility of the user to ensure that the latest TDS is being used.

NB: TO ORDER: Quote product name, product code number, packaging and colour.

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