

SPECIFICATION NO: **RD550**

**NEW WORK/REPAINT:** REPAINT – INTERIOR/EXTERIOR

**SUBSTRATE:** Face Bricks

**PAINT FINISH:** Plascon Glazecoat  
(Water based Glazecoat - clear non yellowing glaze with good washability - gloss or matt finish)

**PRODUCT CODE** REF 1124/1125

**COLOUR:** Clear gloss and matt

**ENVIRONMENT:** The Maintenance Cycle is a guide but can vary due to micro climate changes identified on the site which will affect the longevity of the coating system

As per ISO 12944-2:1998 Maintenance Cycle (Years)

C1 -	Inland	2
C3 -	Industrial	2
C5 -	Coastal / Marine	2

Plascon Coating System	Application Method	Spreading Rate m <sup>2</sup> /ℓ	WFT/DFT μm (min & max)	Reducer/Cleaner	Overcoating time h @ 23 °C	Technical Data Sheet No	TVOC g/ℓ
<b>Primer:</b> Plascon Glazecoat (REF 1124 Gloss)	B, R or S	@ 25 μm Theo: 10.8 Prac: 5.7	WFT 74-111 DFT 20-30	Water	2	REF 1124/ REF 1125	0: REF 1124
<b>1<sup>st</sup> Finishing Coat</b> Plascon Glazecoat (REF 1124 Gloss/ REF 1125 Matt)	B, R or S	@ 30 μm Theo: 12.7 Prac: 7	WFT 66-92 DFT 25-35	Water	2	REF 1124/ REF 1125/	0: REF 1124 44: REF 1125

**SURFACE PREPARATION:**

- ^ After a full site assessment has been conducted, select the appropriate surface preparation required from Surface Preparation clauses for remedial procedure.
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**APPLICATION:**

**Primer Coat**

- ^ Apply one coat of Plascon Glazecoat (REF 1124) to achieve a continuous film. Allow 2 hours to dry.

**Finishing Coats**

- ^ Apply one coat of either Plascon Glazecoat (REF 1124 or REF 1125) to provide a continuous film. (When using REF 1125, Matt, stir thoroughly and at regular intervals during application).
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**TABLE REFERENCES:**

- ^ Technical Data Sheet (TDS): User must always ensure that latest issue is used.
- ^ B = Brush (ready for use), R = Roller (synthetic, min. 10mm pile) (ready for use), S = Airless spray (ready for use).
- ^ Theoretical spreading rate quoted is for smooth non-porous substrates and does not include allowance for surface profile, porosity, wastage and uneven film application. Suitable allowance should be made according to type of work, method and skill of applicator. Practical spreading rate quoted is an average guide only - actual must be determined by user.
- ^ Overcoating times are at 23 °C and 75 % relative humidity. Longer times must be allowed under cooler and moist conditions. DO NOT paint during inclement weather and when temperature is below 10 °C.
- ^ Fading and chalking will occur to a greater or lesser degree depending on pigmentation and generic binder type.
- ^ NB: Life expectancy may vary, depending on environmental conditions and stresses, within the macro/micro climate of the project.

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