

SPECIFICATION NO: **RD101t**

**NEW WORK/REPAINT:** REPAINT – EXTERIOR

**SUBSTRATE:** Masonry (Cement Plaster, Concrete, Off-Shutter, Pre-Cast, Unglazed Brickwork) and Fibre-Cement Board

**PAINT FINISH:** Professional Elastoshield PRODUCT CODE: **PES**  
(A flexible, durable and weather-proof water based coating with microfibres' to bridge hairline cracks - matt)

**COLOUR:** White plus Plascon colour system and other fan decks.

**ENVIRONMENT:** **The Maintenance Cycle is a guide but can vary due to micro climate changes identified on the site which will affect the longevity of the coating system**

|                         |                           |
|-------------------------|---------------------------|
| As per ISO 12944-2:1998 | Maintenance Cycle (Years) |
| C1 - Inland             | 10                        |
| C3 - Industrial         | 10                        |
| C5 - Coastal / Marine   | 10                        |

| Plascon Coating System  | Application Method | Spreading Rate m <sup>2</sup> /ℓ  | WFT/DFT μm (min & max)   | Reducer/Cleaner    | Overcoating time h @ 23 °C | Technical Data Sheet No | TVOC g/ℓ  |
|---|--------------------|-----------------------------------|--------------------------|--------------------|----------------------------|-------------------------|---|
| <b>Spot Primer</b><br>Professional Damp Plaster Paint (PSB 600)             | B, R or S          | @ 30 μm<br>Theo: 8.3<br>Prac: 4.6 | WFT 100-140<br>DFT 25-35 | Min. Turps (AZH 1) | 16                         | PSB 600                 | 495   |
| <b>1<sup>st</sup> Finishing Coat</b><br>Professional Elastoshield (PES/TED) | B, R or S          | @ 70 μm<br>Theo: 5.7<br>Prac: 3.8 | WFT 150-200<br>DFT 60-80 | Water              | 6                          | PES                     | <5 white & pastel tinted<br><16 deep & transparent bases tinted |
| <b>2<sup>nd</sup> Finishing Coat</b><br>Professional Elastoshield (PES/TED) | B, R or S          | @ 70 μm<br>Theo: 5.7<br>Prac: 3.8 | WFT 150-200<br>DFT 60-80 | Water              | 6                          | PES                     | <5 white & pastel tinted<br><16 deep & transparent bases tinted |

**SURFACE PREPARATION:**

- ^ After a full site assessment has been conducted, select the appropriate surface preparation required from Surface Preparation clauses for remedial procedure.
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**APPLICATION:**

**Primer Coat**

- ^ Spot prime bare and repaired areas with Professional Damp Plaster Paint (PSB 600), allowing 16 hours to dry.

**Finishing Coats**

- ^ Apply two full coats of Professional Elastoshield (PES/TED) to achieve complete obliteration, allowing 6 hours drying between coats.

**Note:**

Using a honey-comb sponge roller will produce a fine textured finish which will help mask plaster imperfections.

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**TABLE REFERENCES:**

- ^ Technical Data Sheet (TDS): User must always ensure that latest issue is used.
- ^ B = Brush (ready for use), R = Roller (synthetic, min. 10mm pile) (ready for use), S = Airless spray (ready for use).
- ^ Theoretical spreading rate quoted is for smooth non-porous substrates and does not include allowance for surface profile, porosity, wastage and uneven film application. Suitable allowance should be made according to type of work, method and skill of applicator. Practical spreading rate quoted is an average guide only - actual must be determined by user.
- ^ Overcoating times are at 23 °C and 75 % relative humidity. Longer times must be allowed under cooler and moist conditions. DO NOT paint during inclement weather and when temperature is below 10 °C.
- ^ Fading and chalking will occur to a greater or lesser degree depending on pigmentation and generic binder type.
- ^ NB: Life expectancy may vary, depending on environmental conditions and stresses, within the macro/micro climate of the project.

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