

SPECIFICATION NO: **RD121**

NEW WORK/REPAINT: REPAINT – INTERIOR

SUBSTRATE: Masonry (Cement Plaster, Concrete, Off-Shutter, Pre-Cast, Unglazed Brickwork) and Fibre-Cement Board

PAINT FINISH: True Colour Brilliant Sheen PRODUCT CODE: **STC1**
A superior quality washable and durable acrylic

COLOUR: White and standard colours as per colour card, plus Plascon colour system and other fan decks.

ENVIRONMENT: **The Maintenance Cycle is a guide but can vary due to micro climate changes identified on the site which will affect the longevity of the coating system**

As per ISO 12944-2:1998 Maintenance Cycle (Years)

C1 -	Inland	3
C3 -	Industrial	3
C5 -	Coastal / Marine	3

Plascon Coating System	Application Method	Spreading Rate m ² /ℓ	WFT/DFT μm (min & max)	Reducer/Cleaner	Overcoating time h @ 23 °C	Technical Data Sheet No	TVOC g/ℓ
Spot Primer: Professional Waterbased Gypsum Sealer (PGS 1)	B, R or S	@ 30 μm Theo: 7 Prac: 3.9	WFT 119-167 DFT 25-35	Water	1	PGS 1	65
1st Finishing Coat Plascon True Colour Brilliant Sheen (STC/TTS)	B, R or S	@ 30 μm Theo: 10.3 Prac: 5.7	WFT 81-113 DFT 25-35	Water	1	STC	
2nd Finishing Coat Plascon True Colour Brilliant Sheen (STC/TTS)	B, R or S	@ 30 μm Theo: 10.3 Prac: 5.7	WFT 81-113 DFT 25-35	Water	1	STC	



SURFACE PREPARATION:

- ^ After a full site assessment has been conducted, select the appropriate surface preparation required from Surface Preparation clauses for remedial procedure.
-

APPLICATION:

Primer Coat

- ^ Spot prime bare and repaired areas with Plascon Professional Gypsum Sealer (PGS 1). Allow 1 hour to dry.

Finishing Coats

- ^ Apply two full coats of True Colour Brilliant Sheen (STC/TTS) to achieve complete obliteration, allowing 1 hour drying time between coats.
-

TABLE REFERENCES:

- ^ Technical Data Sheet (TDS): User must always ensure that latest issue is used.
- ^ B = Brush (ready for use), R = Roller (synthetic, min. 10mm pile) (ready for use), S = Airless spray (ready for use).
- ^ Theoretical spreading rate quoted is for smooth non-porous substrates and does not include allowance for surface profile, porosity, wastage and uneven film application. Suitable allowance should be made according to type of work, method and skill of applicator. Practical spreading rate quoted is an average guide only - actual must be determined by user.
- ^ Overcoating times are at 23 °C and 75 % relative humidity. Longer times must be allowed under cooler and moist conditions. DO NOT paint during inclement weather and when temperature is below 10 °C.
- ^ Fading and chalking will occur to a greater or lesser degree depending on pigmentation and generic binder type.
- ^ NB: Life expectancy may vary, depending on environmental conditions and stresses, within the macro/micro climate of the project.

Copyright ©Kansai Plascon (Pty) Ltd 2013. All rights reserved. No part of this work may in any form or by any means be reproduced without prior written permission of the copyright owner. PLASCON is the registered trade mark of Kansai Plascon (Pty) Ltd,
