

SPECIFICATION NO: RD151r

NEW WORK/REPAINT:	REPAINT – EXTERIOR							
SUBSTRATE:	Masonry (Cement Plaster, Concrete, Off-Shutter, Pre-Cast, Unglazed Brickwork) and Fibre- Cement Board							
PAINT FINISH:	Plascon MicatexPRODUCT CODE(Fine textured - Waterbased, durable, weather proofingUnique Weather Block formulation improves water resistanceMica and Marble fills hairline cracks)							
COLOUR:	White plus Plascon colour system and other fan decks.							
ENVIRONMENT:	The Maintenance Cycle is a guide but can vary due to micro-climate changes identified on the site which will affect the longevity of the coating system							
	As per ISO 12944-2:1998	Maintenance Cycle (Years)						
	C1 - Inland	10						
	C3 - Industrial	10						
	C5 - Coastal / Marine	10						

Plascon Coating	Application	Spreading	WFT/DFT μm	Reducer/	Overcoating	Technical	туос
System	Method	Rate	(min & max)	Cleaner	time	Data Sheet	g/e
		m²/€			h @ 23 °C	No	
Spot Primer:	B, R or S	@ 40 μm	WFT 100-129	Min.	16	UC 56	423
Plascon Plaster		Theo: 8.8	DFT 35-45	Turps			
Primer		Prac: 5.1		(AZH I)			
(UC 56)							
1 st Finishing Coat	B or R	@ 60 µm	WFT 147-206	Water	2	BBO	22 white
Plascon Micatex	(Honey	Theo: 5.7	DFT 50-70				< 16 pastel,
(BBO/TMX)	comb	Prac: 3.7					deep
	sponge						18
	roller)						transparent
2 nd Finishing Coat	B or R	@ 60 µm	WFT 147-206	Water	2	BBO	22 white
Plascon Micatex	(Honey	Theo: 5.7	DFT 50-70				< 16 pastel,
(BBO/TMX)	comb	Prac: 3.7					deep
	sponge						18
	roller)						transparent





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SURFACE PREPARATION:

 After a full site assessment has been conducted, select the appropriate surface preparation required from Surface Preparation clauses for remedial procedure.

APPLICATION:

Primer Coat

Spot prime bare and repaired areas with Plascon Plaster Primer (UC 56). Allow 16 hours to dry.
Finishing Coats

 Apply two full coats of Plascon Micatex (BBO/TMX) using a honey comb sponge roller to achieve complete obliteration, allowing 2 hours drying between coats.

TABLE REFERENCES:

- Technical Data Sheet (TDS): User must always ensure that latest issue is used.
- B = Brush (ready for use), R = Roller (synthetic, min. 10mm pile) (ready for use), S = Airless spray (ready for use).
- Theoretical spreading rate quoted is for smooth non-porous substrates and does not include allowance for surface profile, porosity, wastage and uneven film application. Suitable allowance should be made according to type of work, method and skill of applicator. Practical spreading rate quoted is an average guide only - actual must be determined by user.
- Overcoating times are at 23 °C and 75 % relative humidity. Longer times must be allowed under cooler and moist conditions. DO NOT paint during inclement weather and when temperature is below 10 °C.
- Fading and chalking will occur to a greater or lesser degree depending on pigmentation and generic binder type.
- NB: Life expectancy may vary, depending on environmental conditions and stresses, within the macro/micro climate of the project.

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