

SPECIFICATION NO: **RD154t**

**NEW WORK/REPAINT:** REPAINT – EXTERIOR

**SUBSTRATE:** Masonry (Cement Plaster, Concrete, Off-Shutter, Pre-Cast, Unglazed Brickwork) and Fibre-Cement Board

**PAINT FINISH:** Professional Marroca Coarse Texture PRODUCT CODE: **PTX 1200**  
(Textured Finish – Waterbased, Coarse texture/striated matt finish)

**COLOUR:** White and Plascon Fandek

**ENVIRONMENT:** **The Maintenance Cycle is a guide but can vary due to micro climate changes identified on the site which will affect the longevity of the coating system**

As per ISO 12944-2:1998	Maintenance Cycle (Years)
C1 - Inland	7
C3 - Industrial	7
C5 - Coastal / Marine	7

Plascon Coating System	Application Method	Spreading Rate m <sup>2</sup> /ℓ	WFT/DFT μm (min & max)	Reducer/ Cleaner	Overcoating time h @ 23 °C	Technical Data Sheet No	TVOC g/ℓ
<b>Spot Primer</b> Professional Gypsum and Plaster Primer (PP 700)	B, R or S	@ 40 μm Theo: 8.8 Prac: 5.1	WFT 109-129 DFT 35-45	Min. Turps (AZH I)	16	PP 700	423
<b>1<sup>st</sup> Finishing Coat</b> Professional Marroca Coarse Textured (PTX 1200/TPX)	B, textured roller or spray	@ 125 μm Theo: 4.1 Prac: 2.9	WFT 235-255 DFT 120-130	Water	2	PTX 1200	
<b>2<sup>nd</sup> Finishing Coat</b> Professional Marroca Coarse Textured (PTX 1200/TPX)	B, textured roller or spray	@ 125 μm Theo: 4.1 Prac: 2.9	WFT 235-255 DFT 120-130	Water	2	PTX 1200	

**SURFACE PREPARATION:**

- ^ After a full site assessment has been conducted, select the appropriate surface preparation required from Surface Preparation clauses for remedial procedure.
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**APPLICATION:**

**Primer Coat**

- ^ Spot prime bare and repaired areas with Professional Gypsum and Plaster Primer (PP 700). Allow 16 hours to dry.

**Finishing Coats**

**Medium Stipple Finish:**

- ^ Apply two full coats of Professional Marroca Coarse Texture at 125 µm DFT per coat by sponge textured roller to achieve the required texture finish laying off in downward strokes, allowing 2 hours drying between coats. A wet edge must be maintained corner to corner.

**Striated Finish:**

- ^ Apply two full coats for striated finishes the coating should be applied by medium lime wash brush (for pronounced striation or a normal 150 mm brush for fine striation), the material should be applied using vertical strokes and laid off in light downward strokes at a 45° angle. Allow 2 hours drying between coats. A wet edge must be maintained corner to corner.

**Heavy Stipple Finish:**

- o One coat finish is achievable by first applying material using sheepskin roller at 490 µm WFT and working it during "open time" using a sponge roller to create texture before laying off in downward strokes. A wet edge must be maintained corner to corner.

**Coarse Texture Finish:**

- o Apply two full coats of Professional Marroca Coarse texture by medium pile roller @ a WFT of 245 µm per coat, allowing 2 hours drying between coats. A wet edge must be maintained corner to corner.
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**TABLE REFERENCES:**

- ^ Technical Data Sheet (TDS): User must always ensure that latest issue is used.
- ^ B = Brush (ready for use), R = Roller (synthetic, min. 10mm pile) (ready for use), S = Airless spray (ready for use).
- ^ Theoretical spreading rate quoted is for smooth non-porous substrates and does not include allowance for surface profile, porosity, wastage and uneven film application. Suitable allowance should be made according to type of work, method and skill of applicator. Practical spreading rate quoted is an average guide only - actual must be determined by user.
- ^ Overcoating times are at 23 °C and 75 % relative humidity. Longer times must be allowed under cooler and moist conditions. DO NOT paint during inclement weather and when temperature is below 10 °C.
- ^ Fading and chalking will occur to a greater or lesser degree depending on pigmentation and generic binder type.
- ^ NB: Life expectancy may vary, depending on environmental conditions and stresses, within the macro/micro climate of the project.

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