

NEW WORK/REPAINT: REPAINT – INTERIOR

SUBSTRATE: Wood

PAINT FINISH: Plascon Woodcare Ultra Varnish PRODUCT CODE: **X33-38 range/X44**
(Smooth, solvent based, mar and stain resistant gloss or suede varnish)

COLOUR:

Clear: gloss and suede			
GLOSS: X45 – Clear	X46 – Light Oak	X47 – Teak	
X48 – Oregon Pine	X49 – Imbuia	X50 – Mahogany	
WUT 3000 tint base			
SUEDE: X51 – Clear			
WUB 3000 tint base			

ENVIRONMENT: The Maintenance Cycle is a guide but can vary due to micro-climate changes identified on the site which will affect the longevity of the coating system

As per ISO 12944-2:1998 Maintenance Cycle (Years)

C1 -	Inland	4
C3 -	Industrial	4
C5 -	Coastal / Marine	4

Plascon Coating System	Application Method	Spreading Rate m ² /ℓ	WFT/DFT μm (min & max)	Reducer/ Cleaner	Overcoating time h @ 23 °C	Technical Data Sheet No	TVOC g/ℓ
Spot Coat: Plascon Woodcare Waterbased Interior (Gloss: X45-50 range/WUT 3000 tint base Suede X51/WUB 3000 tint base)	B	@ 25 μm Theo – 18 Prac – 9.5	WFT 44-67 DFT 20-30	Water	4	X45-51	50
Finishing Coat: Plascon Woodcare Waterbased Interior (Gloss: X45-50 range/WUT 3000 tint base Suede X51/WUB 3000 tint base)	B	@ 25 μm Theo – 18 Prac – 9.5	WFT 44-67 DFT 20-30	Water	4	X45-51	50

SURFACE PREPARATION:

- ^ After a full site assessment has been conducted, select the appropriate surface preparation required from Surface Preparation clauses for remedial procedure.
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APPLICATION:

Spot Coat:

- ^ Apply one coat of Plascon Woodcare Water Based Interior Varnish (X 45-51 range) to bare and repaired areas. Allow 4 hours drying time. Sand with 150-220 grit fine paper to denib. Remove dust.

Finishing Coats:

- ^ Apply one coat of Plascon Woodcare Water Based Interior Varnish (X 45-51 range). Allow 4 hours to dry. Sand with 150-220 grit fine paper to denib. Remove dust.
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TABLE REFERENCES:

- ^ Technical Data Sheet (TDS): User must always ensure that latest issue is used.
- ^ B = Brush (ready for use), R = Roller (synthetic, min. 10mm pile) (ready for use), S = Airless spray (ready for use).
- ^ Theoretical spreading rate quoted is for smooth non-porous substrates and does not include allowance for surface profile, porosity, wastage and uneven film application. Suitable allowance should be made according to type of work, method and skill of applicator. Practical spreading rate quoted is an average guide only - actual must be determined by user.
- ^ Overcoating are at 23 °C and 75 % relative humidity. Longer times must be allowed under cooler and moist conditions. DO NOT paint during inclement weather and when temperature is below 10 °C.
- ^ Fading and chalking will occur to a greater or lesser degree depending on pigmentation and generic binder type.
- ^ NB: Life expectancy may vary, depending on environmental conditions and stresses, within the macro/micro climate of the project.

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