

SPECIFICATION NO: NW114r

NEW WORK/REPAIN	NEW \	VORK - EXTERIOR								
SUBSTRATE:	Masor	ıry								
PAINT FINISH:	Plasco	scon Wallseal PRODUCT CODE: W					S 1			
COLOUR:	White	and pastel								
ENVIRONMENT:		The Maintenance Cycle is a guide but can vary due to micro climate changes identified on the site which will affect the longevity of the coating system								
	As per	ISO 12944-2:1998	Maintenance Cycle (Years)							
	C1 -	Inland		7						
	C3 -	Industrial		7						
	C3 - C5 -	Industrial Coastal / Marine	2	7 7						
Plascon Coating			e WFT/DFT μm		Overcoating	Technical	TV			
Plascon Coating	C5 -	Coastal / Marine		7	Overcoating time	Technical Data Sheet	TV g/			

System	Method	Rate	(min & max)	Cleaner	time	Data Sheet	g/€
		m²/ℓ			h @ 23 °C	No	
Primer:	B, R or S	@ 40 μm	WFT 100-129	Min.	16	UC 56	423
Plascon Plaster		Theo: 8.8	DFT 35-45	Turps			
Primer		Prac: 5.1		(AZH I)			
(UC 56)							
1 st Finishing Coat	B, R or S	@ 90 μm	WFT 200-250	Water	2	WAS	16 white &
Plascon Wallseal		Theo: 4.4	DFT 80-100				pastel tinted
(WAS/TWS)		Prac: 3.1					
2 nd Finishing Coat	B, R or S	@ 90 μm	WFT 200-250	Water	2	WAS	16 white &
Plascon Wallseal		Theo: 4.4	DFT 80-100				pastel tinted
(WAS/TWS)		Prac: 3.1					





SPECIFICATION NO: NW114r

SURFACE PREPARATION:

- Ensure that surfaces are clean, dry and sound.
- Concrete must cure for minimum 28 days and cement plaster 14 days before painting.
- A Remove any hollow and soft/underbound plaster and replaster.
- Remove dirt and loose particles.
- A Remove any oil, grease and other contaminants with Plascon Aquasolv Degreaser (GR 1) working it well into affected areas with bristle broom or brush. Leave for 20 minutes to react, rinse thoroughly with fresh water to remove all traces of Aquasolv, using high pressure water jet or scrubbing with brush or broom. Allow to dry completely.
- A Remove fungi and algae by scrubbing with a solution of household bleach (3,5 % sodium hypochlorite) 1 part bleach to 2 parts water by volume. Leave for 1 hour and brush off with a bristle brush. Rinse thoroughly with tap water to remove all traces of bleach and allow to dry.
- Fill cracks and other surface defects with the appropriate Polycell filler refer Surface Preparation, Crack Repair.
- Moisture content measured with a Doser Hygrometer (or equivalent) must not exceed the following limits before painting:

- concrete, off-shutter, pre-cast : B 4 scale - 5 %

- cement plaster, brickwork, fibre-cement : B 2 scale – 8 %

APPLICATION:

Primer Coat

Apply one coat of Plascon Plaster Primer (UC 56) to achieve a continuous film. Allow 16 hours to dry.

Finishing Coats

 Apply two full coats of Plascon Wallseal (WAS/TWS) to achieve complete obliteration, allowing 2 hours drying between coats.

TABLE REFERENCES:

- Technical Data Sheet (TDS): User must always ensure that latest issue is used.
- A B = Brush (ready for use), R = Roller (synthetic, min. 10mm pile) (ready for use), S = Airless spray (ready for use).
- ^ Theoretical spreading rate quoted is for smooth non-porous substrates and does not include allowance for surface profile, porosity, wastage and uneven film application. Suitable allowance should be made according to type of work, method and skill of applicator. Practical spreading rate quoted is an average guide only - actual must be determined by user.
- Overcoating times are at 23 °C and 75 % relative humidity. Longer times must be allowed under cooler and moist conditions. DO NOT paint during inclement weather and when temperature is below 10 °C.
- A Fading and chalking will occur to a greater or lesser degree depending on pigmentation and generic binder type.
- NB: Life expectancy may vary, depending on environmental conditions and stresses, within the macro/micro climate of the project.

Copyright @Kansai Plascon (Pty) Ltd 2013. All rights reserved. No part of this work may in any form or by any means be reproduced without prior written permission of the copyright owner. PLASCON is the registered trade mark of Kansai Plascon (Pty) Ltd,

