

NEW WORK/REPAINT: NEW WORK – INTERIOR / EXTERIOR

SUBSTRATE: Cast Iron / Wrought Iron

PAINT FINISH: Plascon Silvershine Aluminium Paint (Highly durable bright aluminium finish) **PRODUCT CODE: ASS1**

COLOUR: Silver

ENVIRONMENT: **The Maintenance Cycle is a guide but can vary due to micro-climate changes identified on the site which will affect the longevity of the coating system**

As per ISO 12944-2:1998 Maintenance Cycle (Years)

C1 -	Inland	2
C3 -	Industrial	2
C5 -	Coastal / Marine	2

Plascon Coating System	Application Method	Spreading Rate m ² /ℓ	WFT/DFT μm (min & max)	Reducer/Cleaner	Overcoating time h @ 23 °C	Technical Data Sheet No	TVOC g/ℓ
Primer Plascon Plascoprime PA-10 (BPA 410)	B, R or S	@ 17.5 μm Theo: 7.4 Prac: 3.6	WFT 76-192 DFT 10-25	PA-10 Thinner (CTH 5)	1	BPA 410	645
1st Finishing Coat Plascon Silvershine Aluminium Paint (ASS 1)	B, R or S	@ 20 μm Theo: 28 Prac: 14	WFT 27-45 DFT 15-25	Min. Turps (AZH 1)	16	ASS 1	336
2nd Finishing Coat Plascon Silvershine Aluminium Paint (ASS 1)	B, R or S	@ 20 μm Theo: 28 Prac: 14	WFT 27-45 DFT 15-25	Min. Turps (AZH 1)	16	ASS 1	336

SURFACE PREPARATION:

- ^ Surfaces must be clean, dry and rust free. Remove surface contaminants using Plascon Metalcare Aquasolv Degreaser (GR 1), scrubbing with bristle brush or broom, or using Scotch Brite pads. Rinse thoroughly with tap water while brushing or hydroblast to remove all traces of Plascon Metalcare Aquasolv Degreaser (GR 1) to achieve a water break-free surface. Dry surface rapidly to prevent flash rust formation. Cleaned surface must be painted within 4 hours.
 - ^ After degreasing sand off rust with coarse emery paper or wire brush to ISO 8501 - 01 : 2007 – St 3. Remove dust.
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APPLICATION:

Primer Coat

- ^ Apply one coat of Plascon Plascoprime PA -10 (BPA 410) to entire substrate. For spray application thin with a minimum amount of PA-10 Thinner, not to exceed 20 % by volume. Allow 1 hour to dry.

Finishing Coats

- ^ Apply two full coats of Plascon Silvershine Aluminium Paint (ASS 1) to achieve complete obliteration, allowing 16 hours drying between coats.
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TABLE REFERENCES:

- ^ Technical Data Sheet (TDS): User must always ensure that latest issue is used.
- ^ B = Brush (ready for use), R = Roller (synthetic, min. 10mm pile) (ready for use), S = Airless spray (ready for use).
- ^ Theoretical spreading rate quoted is for smooth non-porous substrates and does not include allowance for surface profile, porosity, wastage and uneven film application. Suitable allowance should be made according to type of work, method and skill of applicator. Practical spreading rate quoted is an average guide only - actual must be determined by user.
- ^ Overcoating times are at 23 °C and 75 % relative humidity. Longer times must be allowed under cooler and moist conditions. DO NOT paint during inclement weather and when temperature is below 10 °C.
- ^ Fading and chalking will occur to a greater or lesser degree depending on pigmentation and generic binder type.
- ^ NB: Life expectancy may vary, depending on environmental conditions and stresses, within the macro/micro climate of the project.

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