

# SPECIFICATION SHEET NO: NW428

NEW WORK/REPAINT:	NEW WORK - EXTERIOR - R	DOFS
SUBSTRATE:	Fibre Cement	
PAINT FINISH:	Plascon Nuroof Acrylic Root (Premium quality acrylic roo reflective technology)	
COLOUR:	Standard colours as per col	our card
ENVIRONMENT:		guide but can vary due to micro-climate changes identified on le longevity of the coating system
	As per ISO 12944:	Maintenance Cycle (Years)
	C1 - Inland	12
	C3 - Industrial	12
	C5 - Coastal / Marine	12

	C5 -	Coastal / Marine		12			
Plascon Coating	Application	Spreading	WFT/DFT	Reducer/	Overcoating	Technical	TVOC
System	Method	Rate m²/ℓ	μm (min & max)	Cleaner	time h @ 23 °C	Data Sheet No	g/€
Plascon Bonding		Theo: 8	DFT 15-20	Turps			
Liquid		Prac:		(AZH 1)			
(CVI 14)		depends on					
(Transparent		porosity					
Green)							
1 <sup>st</sup> Finishing Coat	B, R or S	@ 42.5 μm	WFT 100-140	Water	2	TRP 200	40
Plascon Nuroof		Theo: 8.5	DFT 35-50				
Cool Acrylic Roof		Prac: 5					
Paint							
(TRP 200)							
2 <sup>nd</sup> Finishing Coat	B, R or S	@ 42.5 μm	WFT 100-140	Water	2	TRP 200	40
Plascon Nuroof		Theo: 8.5	DFT 35-50				
Cool Acrylic Roof		Prac: 5					
Paint							
(TRP 200)							





### SPECIFICATION SHEET NO: NW428

### SURFACE PREPARATION:

- Ensure that surfaces are clean, dry and sound
- A Remove any oil, grease and other contaminants with Plascon Polycell Sugar Soap Powder Solution (50 18 01) working it well into affected areas with bristle broom or brush. Rinse thoroughly with fresh water to remove all traces of Plascon Polycell Sugar Soap Powder Solution (50 18 01), using high pressure water jet or scrubbing with bristle brush or broom. Allow to dry completely.
- Moisture content measured with a Doser Hygrometer (or equivalent) must not exceed the following limits before painting:

- fibre-cement : B 2 scale - 8 %

## **APPLICATION:**

### Sealer Coat

Apply one coat of Plascon Bonding Liquid (CVI 14) to achieve a continuous film. Allow 16 hours to dry.
Finishing Coats

 Apply two full coats of Plascon Nuroof Cool Acrylic Roof Paint (TRP 200) to achieve complete obliteration, allowing 2 hours drying between coats.

### **TABLE REFERENCES:**

- Technical Data Sheet (TDS): User must always ensure that latest issue is used.
- A B = Brush (ready for use), R = Roller (synthetic, min. 10mm pile) (ready for use), S = Airless spray (ready for use).
- ^ Theoretical spreading rate quoted is for smooth non-porous substrates and does not include allowance for surface profile, porosity, wastage and uneven film application. Suitable allowance should be made according to type of work, method and skill of applicator. Practical spreading rate quoted is an average guide only - actual must be determined by user.
- Overcoating times are at 23 °C and 75 % relative humidity. Longer times must be allowed under cooler and moist conditions. DO NOT paint during inclement weather and when temperature is below 10 °C.
- ^ Fading and chalking will occur to a greater or lesser degree depending on pigmentation and generic binder type.
- NB: Life expectancy may vary, depending on environmental conditions and stresses, within the macro/micro climate of the project.

Copyright @Kansai Plascon (Pty) Ltd 2013. All rights reserved. No part of this work may in any form or by any means be reproduced without prior written permission of the copyright owner. PLASCON is the registered trade mark of Kansai Plascon (Pty) Ltd,

