

WATER BASED VELVAGLO

PRODUCT CODE: VLW & TVW Tint Bases

TECHNICAL DATA SHEET

Product Description	<ul style="list-style-type: none"> Premium quality satin finish non-drip water based enamel for interior and exterior application 													
Intended Uses	<ul style="list-style-type: none"> Used as a decorative and protective finish on interior and exterior primed woodwork, cement plaster, concrete or metal surfaces. Ideal for furniture, doors and wall surfaces 													
Features & Benefits	<ul style="list-style-type: none"> AquaTough™ a unique polyurethane acrylic hybrid that forms a resilient barrier that is UV, peel and flake resistant. Dries to an attractive semi-gloss satin finish which is completely washable, tough and mar resistant Unique gel formulation – does not drip during brush application and achieves a higher film build than most water based coatings Silver Protect antibacterial and fungal protection No undercoat is required after priming of the surface Easy to apply, quick drying and non-hazardous Environmentally friendly, Low VOC and odour 12 year quality guarantee. 													
Product Information	<p>Appearance Tint bases</p> <p>Solids S G at 23°C VOC Flash Point Theoretical spreading rate Practical spreading rate</p>	<p>Semi-gloss satin finish Pastel tint base (TVW 1000), Deep tint base (TVW 2000), Transparent tint base (TVW 3000) Approx. 44% by mass; 34 % by volume 1.21kg/ℓ (typical) 63< g/ℓ (tinted) Non Flammable 9 m²/ℓ per coat. This serves as a guide only. The practical spreading rate will vary depending on the porosity and profile of the substrate, as well as the application technique and tools used.</p>												
Application Details	<p>Mixing</p> <p>Substrate</p> <p>Method</p> <p>Thinning</p> <p>Cleaning</p> <p>Application Environment</p> <p>Drying time</p>	<p>Ready for use by brush or roller. Stirring is not recommended as it will break the gel structure. If stirred allow to stand for 8 hours for gel to recover.</p> <p>Well prepared and primed surfaces.</p> <p>Brush, mohair and spray.</p> <p>Not recommended. Ready for use</p> <p>Water</p> <table border="1"> <thead> <tr> <th>Surface Temperature</th><th>Ambient Temperature</th><th>Relative Humidity</th></tr> </thead> <tbody> <tr> <td>Min: 10 °C</td><td>Min: 10 °C</td><td>Min: 10%</td></tr> <tr> <td colspan="3">or 2 °C min. above dew point</td></tr> <tr> <td>Max: 40 °C</td><td>Max: 40 °C</td><td>Max: 85%</td></tr> </tbody> </table> <p>Touch dry 1 h at 23 °C Over coating 4 h at 23 °C Dry to handle 4 h at 23 °C</p>	Surface Temperature	Ambient Temperature	Relative Humidity	Min: 10 °C	Min: 10 °C	Min: 10%	or 2 °C min. above dew point			Max: 40 °C	Max: 40 °C	Max: 85%
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Storage & Packaging	<p>Store away from direct sun, heat and severe cold. Packaging: 1 ℓ and 5 ℓ.</p>													

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Tint Bases	<ul style="list-style-type: none"> The tint base containers are under-filled to levels which are specific for each tint base to allow for a calculated volume of colourants to be added. The volume indicated on the container is only achieved after the addition of all prescribed colourants as per the formulation. The tint bases and the colourants are unfinished or intermediate products which are not recommended for use by themselves. A finished product is only produced once the prescribed quantities of colourants have been thoroughly mixed with the tint base. When mixed to a finished product its technical features, product information, application and surface preparation details comply with that of non-drip WATER BASED VELVAGLO (VLW) Only colourants from the Plascon Inspired colour system are permitted for use when tinting.
Tinting Procedure	<ul style="list-style-type: none"> Select the required colour and reference number from the PLASCON INSPIRED COLOUR system, other suitable systems or colour cards and locate the applicable formulation from the tables. Certain colour choices may require more than two coats to achieve full obliteration, (see computer formulations for details in remark column prior to tinting.) Select the required tint base and volume for tinting and set the tinting machine to deliver the correct amount of colourants as per formulation. Inject all required colourants, close container and shake on mechanical shaker for 5 minutes. UNDER NO CIRCUMSTANCES SHOULD WHITE WATERBASED VELVAGLO (VLW 1) BE USED TO TINT COLOURS -- USE ONLY THE PRESCRIBED TINT BASES
Surface Preparation	<p>Ensure that surfaces are dry, sound, and free from dust, dirt, grease and oil before painting.</p> <ol style="list-style-type: none"> NEW WORK <ol style="list-style-type: none"> Cement plaster, concrete, fibre-cement, unglazed brick, Gypsum plaster (e.g. Rhinolite, Cretestone): Prime with PLASCON PLASTER PRIMER (UC 56) in order to obtain an unbroken barrier coat to seal alkaline surfaces properly. Wood: Seal knots with PLASCON WOODCARE KNOT SEAL (PK 2). Then prime with PLASCON WOOD PRIMER (UC 2). N.B. WOOD PRIMER may be omitted for interior surfaces. Hardboard: Prime with PLASCON PLASTER PRIMER (UC 56). Mild steel: Degrease with PLASCON AQUASOLV DEGREASER (GR 1) and rinse thoroughly with water. Remove any rust by coarse sanding, mechanical grinding or with PLASCON RUST REMOVER (RR 1). Prime general surfaces with PLASCON WATERBASED METAL PRIMER (MWP1). Use ZINC PHOSPHATE PRIMER RED OXIDE (UC 207) for structural steelwork. N.B. Mill scale must be removed by abrasive blasting or mechanical grinding before coating. Galvanised steel: Clean with PLASCON GALVANISED IRON CLEANER (GIC 1) and rinse thoroughly with water to achieve a water break-free surface. Remove any red rust with scouring pads or sanding back to bright metal. Spot prime areas where rust has been removed with COASTCOTE ETCH PRIMER RED OXIDE (SNK 2) or PLASCOSAFE 18 PRIMER (EMS 18). Prime the entire surface with PLASCON GALVANISED IRON PRIMER (GIP 1). N.B. When over coating water based primers with solvent based topcoats, allow a 24 hour period for drying and curing. PREVIOUSLY PAINTED SURFACES <ol style="list-style-type: none"> Previously painted surfaces in good condition: Remove loose and flaking paint back to a sound substrate and a firm edge by scraping and sanding. Spot prime bare areas with appropriate primer. Clean with POLYCELL SUGAR SOAP POWDER solution to remove all contaminants. Rinse with clean water to remove all traces of SUGAR SOAP. Sand glossy enamel surfaces thoroughly to an even matt finish, dust off and apply direct. Previously painted surfaces in poor condition: Completely remove paint by most appropriate means e.g. scraping, coarse sanding or stripping with REMOVAL ALL PURPOSE COATING REMOVER (RRA 220). Wash thoroughly with POLYCELL SUGAR SOAP POWDER solution. Rinse with fresh water. Proceed as for new work. Chalky surfaces: Remove as much of the chalky surface as possible. Seal with PLASCON BONDING LIQUID (CVI 14) and allow to dry for 16 hrs FILLING: Fill defects with POLYCELL POLYFILLA MENDALL 90, POLYFILLA INTERIOR or POLYFILLA EXTERIOR as appropriate. Seal POLYFILLA EXTERIOR with PLASCON PLASTER PRIMER (UC 56). Fill wood with POLYCELL POLYFILLA MENDALL 90 and seal with PLASCON PLASTER PRIMER (UC 56).
Application	<ul style="list-style-type: none"> WATERBASED VELVAGLO is ready for use and is best applied by brush or mohair roller. Apply generous full coats so that brush marks flow out to a smooth even coat. Complete cutting in first, using a two coat application by brush or roller, then proceed painting the entire surface. Apply two or more coats to achieve complete obliteration.

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Cautions	<ul style="list-style-type: none"> • Stirring will break down the thixotropic gel structure and impair the non-drip properties; however gel will redevelop after approximately 8 hours. • Use only mohair rollers. • To ensure that colours on a project are consistent check that batch numbers are the same. • Not recommended for high moisture areas such as shower cubicles or steam rooms. For these areas, use Solvent- based VELVAGLO. • Do not use White WATERBASED VELVAGLO (VLW 1) for tinting colours; only use the prescribed tint bases.
Safety Precautions	<ul style="list-style-type: none"> • Always keep paint out of reach of children. • Ensure good ventilation during application and drying. • If accidental contact with skin should occur, wash immediately with soap and water or a recognised skin cleaner. • Take care to avoid contact with the eyes. In case of contact, immediately rinse the eyes with plenty of water and seek medical attention. • Harmful if swallowed. Seek medical attention and do not induce vomiting. • Refer to Material Safety Data Sheet for complete information.

DISCLAIMER:

The recommendations contained herein are given in good faith and are meant to guide the specifier or the user. They are based on results gained from our tests and experiences and are believed to be reliable. No guarantee is implied by the recommendations contained herein since conditions of use, method of application and cleanliness of the substrate prior to painting are beyond our control.

N.B: Technology may change with time necessitating changes to this Technical Data Sheet (TDS). It is the responsibility of the user to ensure that the latest TDS is being used.

N.B: TO ORDER: Quote product name, product code number, packaging and colour.

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