

NEW WORK/REPAINT: NEW WORK – INTERIOR

SUBSTRATE: Wood

PAINT FINISH: Plascon Velvaglo Satin (Smooth, premium non-drip satin polyurethane enamel) **PRODUCT CODE: VLO**

COLOUR: White and standard colours as per colour card, plus Plascon colour system and other fan decks.

ENVIRONMENT: **The Maintenance Cycle is a guide but can vary due to micro-climate changes identified on the site which will affect the longevity of the coating system**

As per ISO 12944-2:1998 Maintenance Cycle (Years)

C1 -	Inland	7
C3 -	Industrial	7
C5 -	Coastal / Marine	7

Plascon Coating System	Application Method	Spreading Rate m ² /ℓ	WFT/DFT μm (min & max)	Reducer/Cleaner	Overcoating time h @ 23 °C	Technical Data Sheet No	TVOC g/ℓ
1st Finishing Coat Plascon Velvaglo Satin (VLO/TVG)	B, R or S	@ 30 μm Theo: 15 Prac: 8.3	WFT 56-89 DFT 25-40	Min Turps (AZH 1)	16	VLO	435 white 403 pastel & transparent 409 deep
2nd Finishing Coat Plascon Velvaglo Satin (VLO/TVG)	B, R or S	@ 30 μm Theo: 15 Prac: 8.3	WFT 56-89 DFT 25-40	Min Turps (AZH 1)	16	VLO	435 white 403 pastel & transparent 409 deep

SURFACE PREPARATION:

- ^ Ensure that surfaces are clean, dry and sound.
 - ^ Moisture content measured with a Doser Hygrometer B 2 scale A1-A5 (or equivalent), depending on the wood type, must be <14 % before painting.
 - ^ Sand wood to a smooth finish with 150 – 220 grit paper in the direction of the grain (depending on the smoothness required). Sharp edges must be rounded off. Dust off.
 - ^ Fill holes and other surface defects with Plascon Polyfilla Mendall 90 (801601) working off smoothly while wet. Allow 6- 8 hours to dry, then sand to a smooth finish. Dust off.
 - ^ Wash knots and resinous areas with Plascon Lacquer Thinner (ILS 1). Apply Plascon Woodcare Knot Seal (PK 2) to all knots and resinous areas. Allow 1 hour to dry.
-

APPLICATION:

Finishing Coats

- ^ Apply two full coats of Plascon Velvaglo Satin (VLO/TVG) to achieve complete obliteration, allowing 16 hours drying between coats.
NB: if white is used, three coats might be necessary to achieve obliteration.
-

TABLE REFERENCES:

- ^ Technical Data Sheet (TDS): User must always ensure that latest issue is used.
- ^ B = Brush (ready for use), R = Roller (synthetic, min. 10mm pile) (ready for use), S = Airless spray (ready for use).
- ^ Theoretical spreading rate quoted is for smooth non-porous substrates and does not include allowance for surface profile, porosity, wastage and uneven film application. Suitable allowance should be made according to type of work, method and skill of applicator. Practical spreading rate quoted is an average guide only - actual must be determined by user.
- ^ Overcoating times are at 23 °C and 75 % relative humidity. Longer times must be allowed under cooler and moist conditions. DO NOT paint during inclement weather and when temperature is below 10 °C.
- ^ Fading and chalking will occur to a greater or lesser degree depending on pigmentation and generic binder type.
- ^ NB: Life expectancy may vary, depending on environmental conditions and stresses, within the macro/micro climate of the project.

Copyright ©Kansai Plascon (Pty) Ltd 2013. All rights reserved. No part of this work may in any form or by any means be reproduced without prior written permission of the copyright owner. PLASCON is the registered trade mark of Kansai Plascon (Pty) Ltd,
