

# **Architectural Specifications Crealco Shadow Louvre System**

#### General

The Crealco Shadow Louvre System shall be as supplied by Wispeco Aluminium & manufactured in accordance with the relevant Crealco manuals.

## **Materials**

Materials shall be of 6063 T6 aluminium alloy & temper. The profiles to be designed so as to meet the required structural integrity for the relevant wind load as per NBR.

#### **Features**

The ellipsoid louvre profiles add an aesthetically pleasing look to any building whilst at the same time improving on the thermal performance as well as allowing ventilation & privacy from within a building. The louvres can also powder coated in different colours, thus giving a vibrant look to any structure. A bullnose profile is also available to compliment the ellipsoid louvres.

#### Construction

Outer frame to be constructed of profiles with sight lines of 42 mm. The ellipsoid profiles are constructed of tubular profiles with a sight line of between 116 mm & 25 mm. The louvres profiles are assembled & fixed with 6 mm threaded rod to the outer frame. The maximum louvre width is 2800mm.

#### Hardware

Outer frame to have angle cleats, while the louvre blades are assembled using 6 mm threaded rods.

#### Einich

Wispeco has a comprehensive range of colours including natural anodizing. All powder coating is according to standards as set out by SANS 1796:2010. Wispeco is also Ferro & Akzo Nobel approved applicators of powder coated finishes. Any powder guarantees required, need to be requested before the profiles are powder coated.

## Maintenance

To preserve & correctly maintain the longevity of any of the Crealco products, please see the Crealco website for the Wispeco Installation, Cleaning and Maintenance Procedures for Crealco Products.

# **Performance**

The system shall comply as per the manual or as required by an engineer.